

Customer**Supplier**

Company name
Editor
Phone number
E-mail

Fields of Application

Water supply and booster stations
Irrigation, overhead irrigation and draining
Filling and emptying of tanks and containers
Circulating of hot and cold water in HVAC systems
Pumping of condensate
Water circulating for swimming pools
Sanitary and cleaning installations
For industrial applications and public services
Fresh water supply on ships

Design Specification

NMM series pumps are volute casing, single stage, end suction, monoblock type centrifugal pumps with closed impeller and mechanical seal.

Main dimensions and the nominal flow rates of the pumps comply with the DIN 24255 and EN 733 standards.

Single entry, closed impeller is hydraulically thrust compensated and dynamically balanced.

Pump and motor are separate components. Motor shaft is passed into the pump shaft for coupling. After a certain motor power, a coupling system is used between the motor shaft and pump shaft.

Maintenance is very much easier, the impeller shaft and other rotating parts being removable with no need to disconnect the suction and delivery pipes, due to back pull-out design.

Maximum interchangeability of components, identical parts can be used along various pumps of the NMM series, which greatly simplifies and reduces stock of spare parts in addition to reduced delivery times.

Single-stage centrifugal pump coupled by means of a support, to a standard asynchronous motor, closed type, with external ventilation.

NMM series are fitted with mechanical shaft seal and pump shaft is supported by motor bearings.

Technical Data

Suction Flange	: DN50 - DN150
Discharge Flange	: DN32 - DN125
Operating Pressure	: 10 bar
Temperature Range	: Up to 120 °C
Speed Range	: 1450 - 3500 rpm
Flow Range	: 5 - 400 m ³ /h
Head Range	: 4 - 105 m



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Operating data specification

Pumped fluid	Water	Rated flow	60	m ³ /h
Solids		Rated head	22	m
Kind		Geodetic head	0	m
Percentage of solid content	0	Available system NPSH		m
pH value		Inlet pressure (pin)	0	kPa
Temperature	20	°C	Altitude above sea level	100
Density	998.3	kg/m ³	Max. operating pressure	249
Kin. viscosity	1.005	mm ² /s	Max. diff. pressure	249
Vapour pressure	2.34	kPa		

Pump

Make	MAS DAF	Impeller type		
Pump type	NMM 65-250	Impeller construction		
Frame size		Impeller Ø		
Design	End Suction Monoblock Type	Max.	268	mm
Self priming	<input checked="" type="checkbox"/> No	designed	265	mm
Speed	1450	rpm	Min.	212
Stages	1	Flow		
Suction port		Nominal	62.8	m ³ /h
Pressure rating	PN16	Max.	91.5	m ³ /h
Nominal pipe size	DN80	Min.	0	m ³ /h
Standard	DIN	Head		
Discharge port		Nominal	21.5	m
Pressure rating	PN16	Min.	11.9	m
Nominal pipe size	DN65	Max.	25.4	m
Standard	DIN	Shut off head	25.4	m
Shaft power	5.17	kW	NPSH3	1.45
Shaft power P2(Q=max.)	6.16	kW	Efficiency	69.5
				%

Motor

Make/Type	7.5 KW-1500 RPM / 132M
Specific design	IE3 / 50 Hz / Pole pairs 2
Rated power	7.5
Electric voltage	3~ 400
Speed	1465
Electric current	15.4
Frame size	132M
Degree of protection	IP 55
Type of protection	
Explosion protection	

Coupling

Make/Type	
Series	
Spacer length	mm
Frame size	

Materials

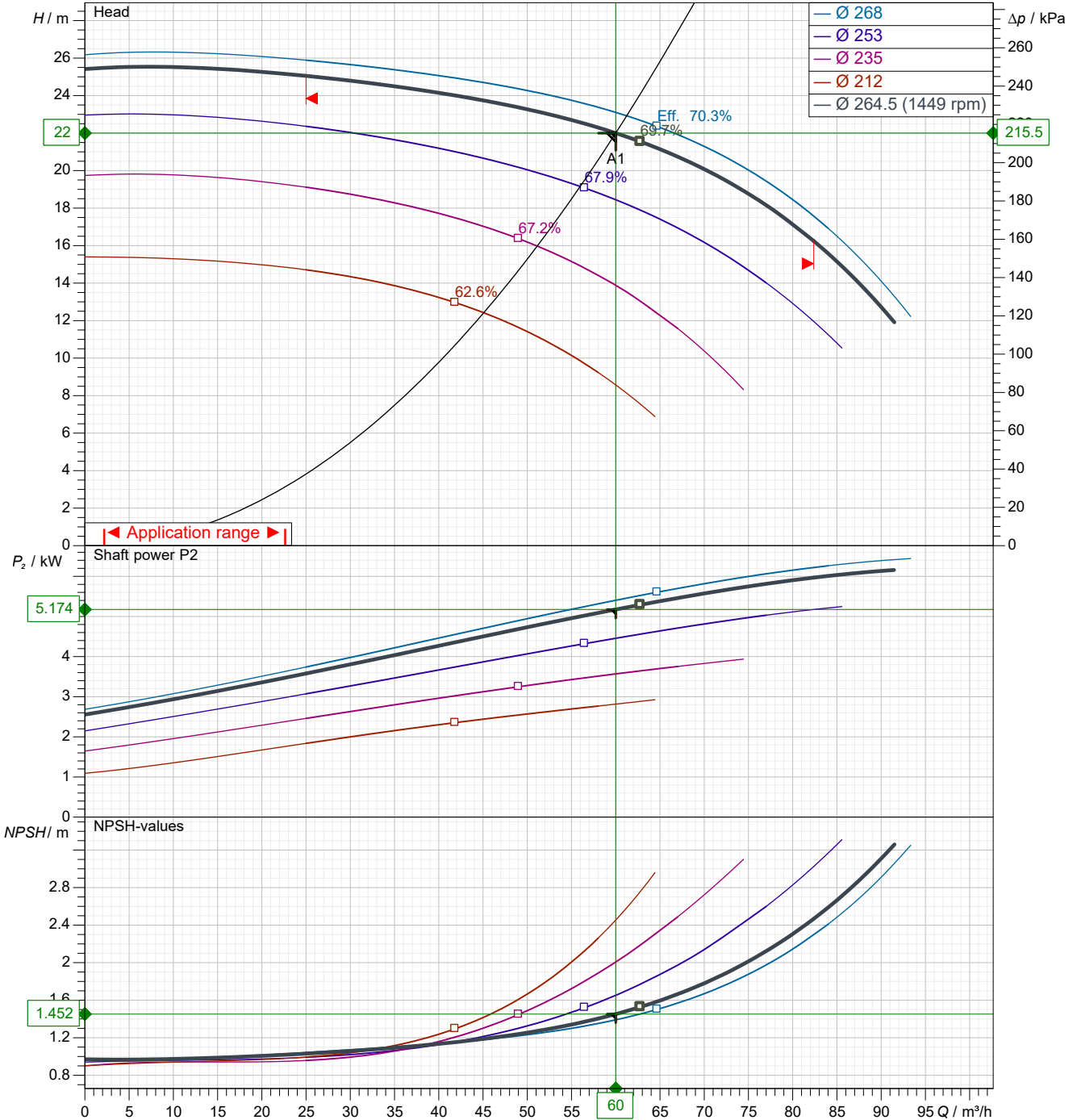
Pump		Shaft seal	AQ1EGG
Pump Casing	GJL-250 (GG25)	Material code	AQ1EGG
Impeller	GJL-250 (GG25)	Seal face	Carbon graphite antimony impregnated (A)
Shaft	A 276 Type 420 (X20Cr13)	Seat	Silicon carbide (Q1, eSiC-Q7)
		Elastomer	EPDM (E)
		Metal parts	CrNiMo steel (G)

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Power data referred to: Water; 20°C; 998.3kg/m³; 1.005mm²/s Sense of rotation Clockwise from the drive end



Pump curves in accordance with ISO 9906 2B

Pumped fluid	Water	Rated flow	60	m ³ /h
Temperature	20 °C	Rated head	22	m
Density	998.3 kg/m ³	Shaft power	5.17	kW
Kin. viscosity	1.005 mm ² /s	Speed	1450	rpm
Vapour pressure	2.34 kPa	NPSH3	1.45	m
Impeller Ø	265 mm	Efficiency	69.5	%

Subject to change

Projec

Issue date
2023-07-30

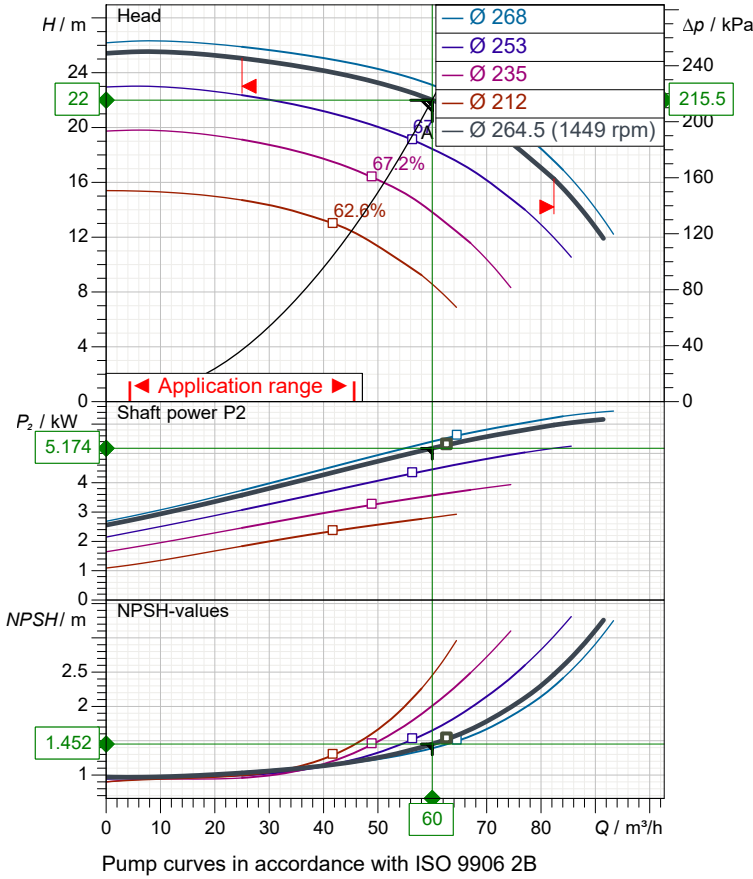
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Performance curves



Pump

Make	MAS DAF
Pump type	NMM 65-250
Design	End Suction Monoblock Type
Suction port	
Pressure rating	PN16
Nominal pipe size	DN80
Standard	DIN
Discharge port	
Pressure rating	PN16
Nominal pipe size	DN65
Standard	DIN

Operating data specification

Pumped fluid	Water	
Temperature	20	°C
Density	998.3	kg/m ³
Kin. viscosity	1.005	mm ² /s
Vapour pressure	2.34	kPa
Rated flow	60	m ³ /h
Rated head	22	m
Shaft power	5.17	kW
Speed	1450	rpm
NPSH3	1.45	m
Efficiency	69.5	%
Impeller Ø	265	mm

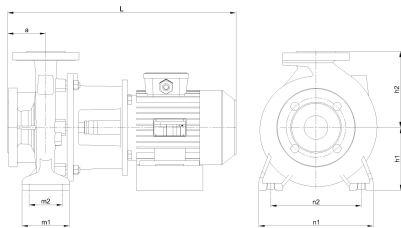
Motor

Make/Type	7.5 KW-1500 RPM / 132M
Specific design	IE3 / 50 Hz / Pole pairs 2
Rated power	7.5 kW
Speed	1465 rpm
Electric voltage	3~ 400 V
Electric current	15.4 A
Degree of protection	IP 55

Materials

Shaft seal	AQ1EGG
Material code	AQ1EGG
Seal face	Carbon graphite antimony impregnated (A)
Seat	Silicon carbide (Q1, eSiC-Q7)
Elastomer	EPDM (E)
Metal parts	CrNiMo steel (G)

Pump Casing	GJL-250 (GG25)
Impeller	GJL-250 (GG25)
Shaft	A 276 Type 420 (X20Cr13)

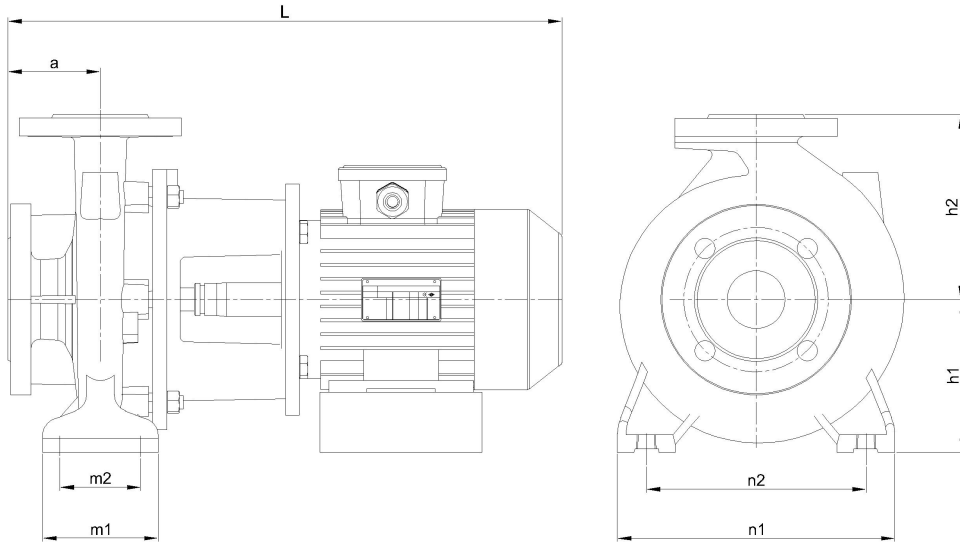


Dimensions	mm
a	100
h1	200
h2	250
L	728
m1	120
m2	160
n1	360
n2	280

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Dimensions	mm
a	100
h1	200
h2	250
L	728
m1	120
m2	160
n1	360
n2	280

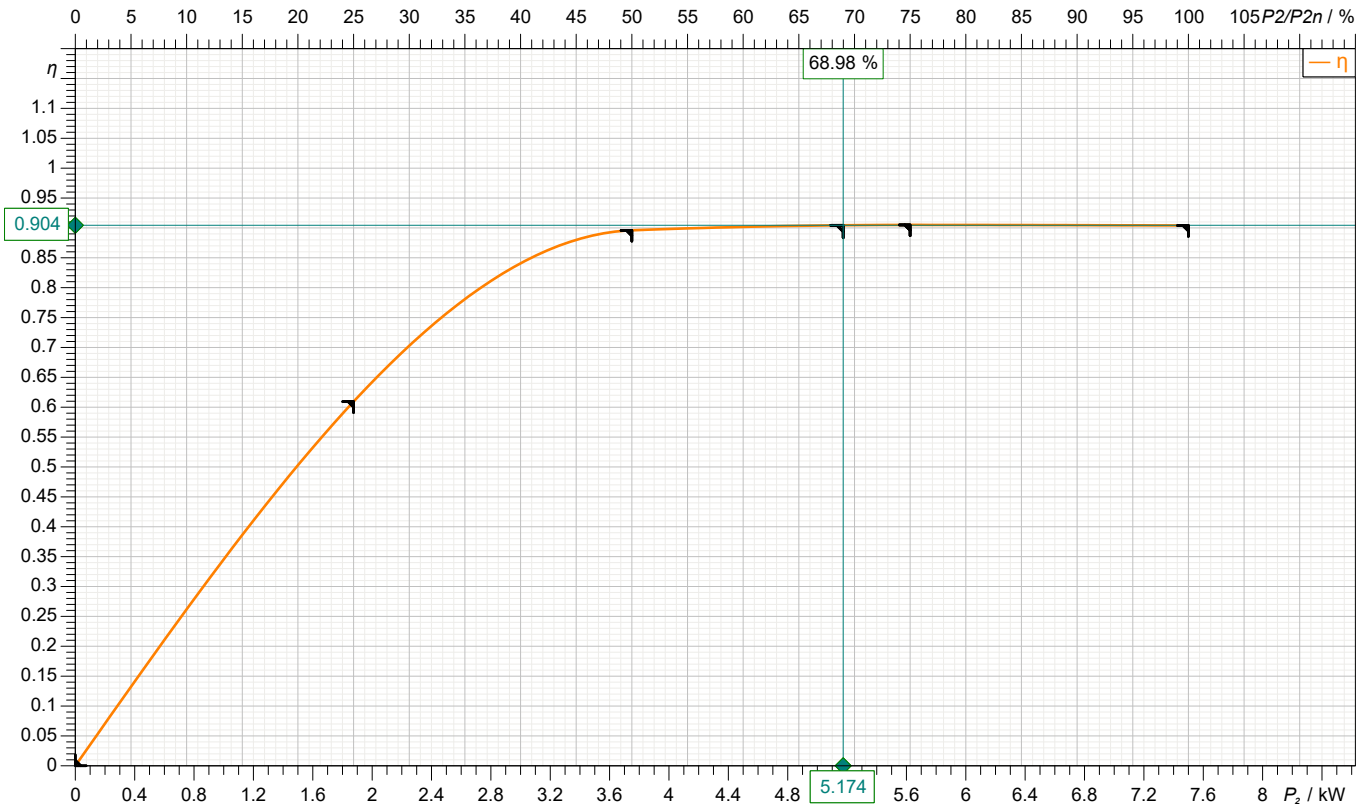
Inlet / outlet	
Suction port	Discharge port
DN80	DN65
PN16	PN16

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motor data



Symbol	No load	25 %	50 %	75 %	100 %	125 %
P ₂ / kW	0	1.875	3.75	5.625	7.5	
P ₁ / kW		3.077	4.185	6.216	8.296	
η / %	0	60.94	89.6	90.5	90.4	

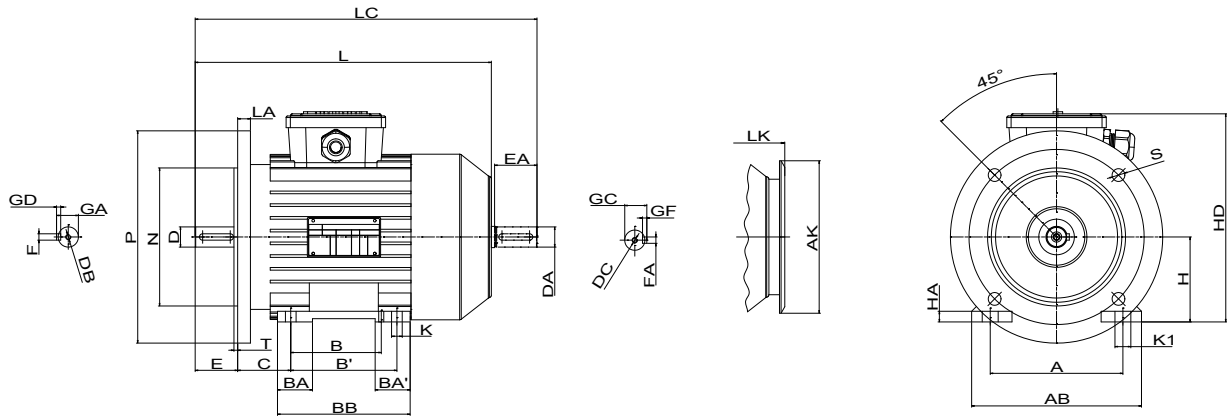
Motor

Make/Type	7.5 KW-1500 RPM / 132M	Degree of protection	IP 55
Specific design	IE3 / 50 Hz / Pole pairs 2	Type of protection	
Rated power	7.5 kW	Explosion protection	
Electric voltage	3~ 400 V	Service factor	1.15
Number of poles	4	Starting current	
Speed	1465 rpm	Starting torque	
Electric current	15.4 A	Moment of inertia	
Power factor	0.78	No. starts per hour	
Frame size	132M	Rated torque	48.9 Nm
Efficiency class	IE3	Insulation class	F (155C°)

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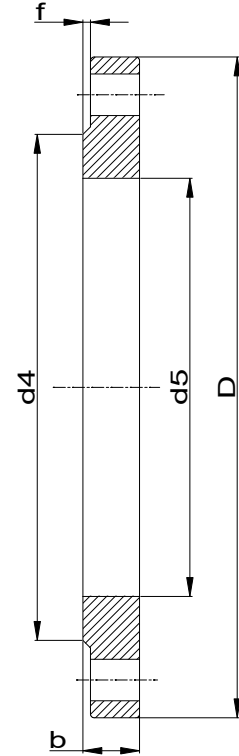
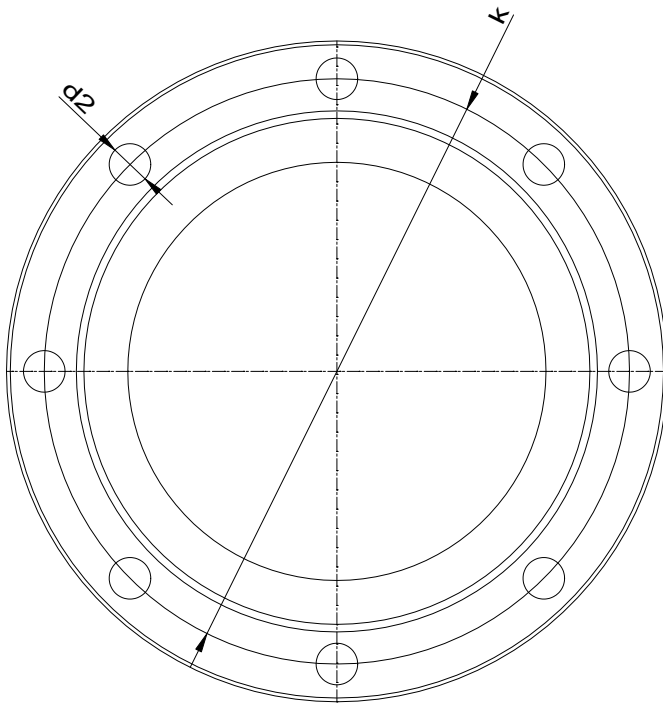


Dimensions	mm		
A	216	FxGD	10X9
AB	260	GA	41
AK	239	GC	41
B	178	H	132
B'	46	HA	15
BA	84	HD	300
BA'	218	K	12
C	89	K1	-
D	38	L	498
DA	38	LA	20
DB	M13	LC	584
DC	M13	LK	535
E	80	M	265
EA	80	N	230
FxGF	10X9	NO	4

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Suction connection

DN80
PN16

Discharge connection

DN65
PN16

Dimensions	mm
b	20
D	200
d2	18
d4	160
d5	90.5
DN	80
f	2
k	160
n	8

Dimensions	mm
b	20
D	185
d2	18
d4	122
d5	77.5
DN	65
f	2
k	145
n	8



Spare part list
NMM 65-250

Revision number

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Subject to change

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NMM 65-250

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